In-Plant Package Forming Has Never Had So Many Advantages.

Capable of handling a wide range of shapes and sizes, consumer package goods manufacturers now have an advanced system to bring new levels of efficiency and flexibility to their operation with the Huhtamaki FM 4000.
Gain Unmatched Flexibility
• Convert from round- to non-round easily
• Wide range of shapes and sizes

Achieve New Efficiency
• Easy to operate
• Small foot print
• Fast changeovers
• One source of accountability

Reduce Expenditures
• Lower transportation costs
• Less warehouse space needed
• Fewer pallets to handle
• Minimal investment
• Reduce secondary packaging

Take Control
• Shorten lead times for changeovers
• Form containers on demand
• Reduce inventory
• Field service available 24/7
• Working capital reduction

And Do It All Greener
• Fewer trucks on the road
• Less diesel fuel consumed
• Fewer greenhouse gases emitted
• Paperboard is a renewable resource

Shape & Size
Capabilities
- Huhtamaki FM 4000

<table>
<thead>
<tr>
<th>Feature</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bottom Finishing</td>
<td>Standard flat bottom</td>
</tr>
<tr>
<td>Top Finishing</td>
<td>Outside top roll, unfinished, or flared</td>
</tr>
<tr>
<td>Container Height</td>
<td>2” min - 7” max</td>
</tr>
<tr>
<td>Container Perimeter</td>
<td>9.5” min, 21” max</td>
</tr>
<tr>
<td>Machine Speed</td>
<td>Max 90 cpm</td>
</tr>
<tr>
<td>Production Labor</td>
<td>One operator/two machines</td>
</tr>
<tr>
<td>Component Feeding</td>
<td>Bottoms: pre-die cut</td>
</tr>
<tr>
<td></td>
<td>Sidewalls: pre-die cut</td>
</tr>
<tr>
<td>Dimensions</td>
<td>Footprint: 7’x9’ Height: 7’ (8’ with guards open) Weight: 15,000 lbs.</td>
</tr>
<tr>
<td>Power Requirements</td>
<td>480 VAC, 3-phase, 60Hz, 100A</td>
</tr>
<tr>
<td>Air Requirement</td>
<td>50 cfm @ 90 psig</td>
</tr>
</tbody>
</table>

*Based on availability

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